



<b>DURBAN BRANCH</b>	<b>HEAD OFFICE / FACTORY</b>	<b>HEAD OFFICE / FACTORY</b>	<b>HEAD OFFICE / FACTORY</b>	<b>CAPE TOWN BRANCH</b>
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**APPROXIMATE GEL TIMES FOR VARIABLE TEMPERATURE  
AND CATALYST ADDITIONS**

Temperature	Catalyst Percentage				
	1.00%	1.50%	2.00%	2.50%	3.00%
°C					
35	20min	15min	10min	8min	6min
30	30min	22min	15min	12min	9min
25	40min	30min	20min	16min	13min
20	60min	45min	30min	23min	16min
15	80min	60min	40min	30min	20min

**Disclaimer:**

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